

DNCB COKE MARKETING MACHINE

Lock Cover

M022.1

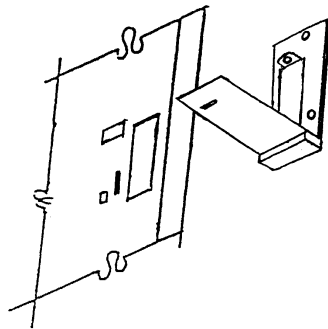


Figure 18

Order:	1 - 624,010,00X.X4	Coke Marketing Machine Lock Cover Kit
Order:	1 - 624,054,40x.x3	Coke Marketing Machine Lock Cover W/A
	3 - 900,800,67x.x1	Keps Nut 1/4-20
	1 - M022.x	Installation Instructions

Installation Instructions:

1. Unplug the vender.
2.
 - A) For venders serialized 0001-6522AX and higher go to step 6b.
 - B) For venders serialized prior to 0001-6522AX use the template on the right to mark the holes that need to be drilled for the lock cover installation.
3. Cut out the inside rectangle on the paper template.
4. Place the paper template over the t-handle.

IMPORTANT: Note the top and bottom of the template as shown in the drawing.

5. With a scribe or similarly pointed object, mark the center of the three holes to be drilled.
6.
 - A) Drill a $\frac{9}{32}$ " hole on the three locations marked in step 5. Be careful not to damage any wires when drilling.
 - B) For venders serialized 0001-6522AX and higher, open the door and look on the backside of the control panel around the t-handle. Locate the two pilot holes and drill a $\frac{9}{32}$ " hole through to the front of the vender using these pilot holes. Then place the paper template in place and mark the 3rd hole to be drilled. Then drill the hole.
 - C) For venders serialized xxxx-xxxx and higher, open the door and look on the backside of the control panel around the t-handle. Locate the three pilot holes and drill a $\frac{9}{32}$ " hole through the front of the vender using these pilot holes.
7. Open the lock cover and place it in position.
8. Secure the lock cover in position with the keps nuts that are provided in the kit.
9. Ensure the t-handle "pops out" freely. If it does not "pop out" freely, loosen the keps nuts and adjust the lock cover.
10. After drilling, make sure all metal filings are cleaned from the vender.
11. Plug in the vender and test for proper operation.

Notes

1. Cut out the inside rectangle and align it with the t-handle.
2. Drill three $\frac{9}{32}$ " holes in the locations shown.

